

US009926432B2

(12) United States Patent

Rufner et al.

(54) ANTIOXIDANT STABILIZED CROSSLINKED ULTRA-HIGH MOLECULAR WEIGHT POLYETHYLENE FOR MEDICAL DEVICE APPLICATIONS

(71) Applicant: Zimmer, Inc., Warsaw, IN (US)

(72) Inventors: Alicia Rufner, Columbia (IN); John Knight, Warsaw, IN (US); Toni Rowe, Bremen (IN); Dirk Pletcher, Walkerton (IN); Ray Gsell, Hubert, NC (US); Hallie E Brinkerhuff, Warsaw, IN (US); Werner Schneider, Rafz (CH)

(73) Assignee: Zimmer, Inc., Warsaw, IN (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-

claimer.

(21) Appl. No.: 14/983,006

(22) Filed: Dec. 29, 2015

(65) Prior Publication Data

US 2016/0145416 A1 May 26, 2016

Related U.S. Application Data

- (63) Continuation of application No. 14/157,708, filed on Jan. 17, 2014, now Pat. No. 9,265,545, which is a (Continued)
- (51) **Int. Cl. C08J 3/24** (2006.01) **C08K 5/1545** (2006.01)

 (Continued)
- (52) U.S. Cl.
 CPC *C08K 5/1545* (2013.01); *A61B 17/8085*(2013.01); *A61L 27/16* (2013.01);
 (Continued)

(10) Patent No.: US 9,926,432 B2

(45) **Date of Patent:** *Mar. 27, 2018

(58) Field of Classification Search

None

See application file for complete search history.

(56) References Cited

U.S. PATENT DOCUMENTS

5,308,549 A 5/1994 Laerrner et al. 5,414,049 A 5/1995 Sun et al. (Continued)

FOREIGN PATENT DOCUMENTS

AU 2006283596 A1 1/2007 AU 2006350369 A1 8/2008 (Continued)

OTHER PUBLICATIONS

US 7,253,214, 08/2007, McKellop et al. (withdrawn) (Continued)

Primary Examiner — Robert C Boyle (74) Attorney, Agent, or Firm — Schwegman Lundberg & Woessner, P.A.

(57) ABSTRACT

An antioxidant combined with UHMWPE prior to subjecting the UHMWPE to crosslinking irradiation. In one exemplary embodiment, the antioxidant is tocopherol. After the antioxidant is combined with the UHMWPE, the resulting blend may be formed into slabs, bar stock, and/or incorporated into a substrate, such as a metal, for example. The resulting product may then be subjected to crosslinking irradiation. In one exemplary embodiment, the UHMWPE blend is preheated prior to subjecting the same to crosslinking irradiation. Once irradiated, the UHMWPE blended product may be machined, packaged, and sterilized in accordance with conventional techniques.

18 Claims, 3 Drawing Sheets

